Revision of March 2018

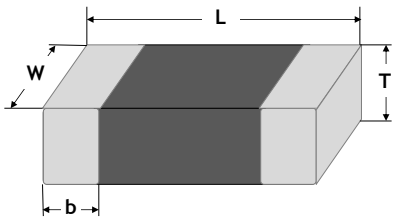
Surface Mount Multilayer Varistors
High Voltage (HV) Series

Features:

- Bidirectional and symmetrical V/I characteristics Low Capacitance
- Meet IEC61000-4-2 Standard
- Large withstanding surge current capability - 400~500A (@8/20μs)
- Multilayer construction provides higher power dissipation

Shape and Dimensions:

Unit (mm)	Length (L)	Width (W)	Thickness (T)	Termination bandwidth (b)
MLV3220HV240V0500	8.1±0.30	5.0±0.30	1.7±0.30	0.8 +0.5/-0.1
MLV3220HV270V0500				
MLV3220HV390V0500			2.2±0.30	
MLV3220HV430V0450				
MLV3220HV470V0400				



Product Identification:

MLV	3220	HV	270V	0500
Category Code	**Size Code**	**Application Code**	**Breakdown Voltage Code**	**Surge Current Code**
MLV = Multilayer Varistor	**Inch** (mm) **3220** (8153)	**HV** = High Voltage	**390V** = 390V **430V** = 430V **470V** = 470V	**0400** = 400A **0450** = 450A **0500** = 500A

Electrical Characteristics:

Operating temperature: -55 to +85°C

Part Number	Size	Working Voltage		Breakdown Voltage[1] @1mA (V)	Clamping Voltage[2]		Surge Current[3] @8/20μs (A)	Energy (J)	Capacitance[4] @1kHz (pF)
		Vac	Vdc		A	V			
MLV3220HV240V0500	3220	150	200	240 (±10%)	10	390	500	> 14.5	380
MLV3220HV270V0500		175	225	270 (±10%)		450	500	> 16.0	340
MLV3220HV390V0500		250	330	390 (±10%)		647	500	> 20.0	125
MLV3220HV430V0450		275	369	430 (±10%)		705	450	> 21.0	120
MLV3220HV470V0400		300	385	470 (±10%)		775	400	> 21.6	115

[1] The breakdown voltage was measured at 1 mA current.
[2] The clamping voltage was measured at standard current 3220 (10A).
[3] The surge current was tested at 8/20 μs waveform.
[4] The capacitance value only for customer reference, it's not formal specification.

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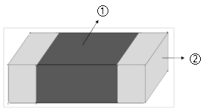
Construction and Materials:

Body ①	Termination ②
ZnO	Ag/Ni/Sn

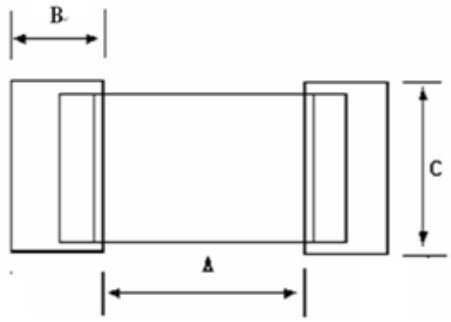


Packaging:

Chip Size	Parts on 7 inch (178mm) Reel
3220	1,000

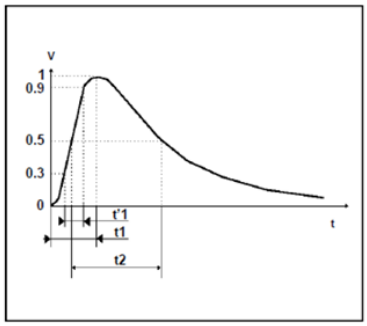
Recommended Foot Print Dimensions:

Size	A (mm)	B (mm)	C (mm)
3220	6.2~7.0	1.6~2.6	4.8~5.8



Surge Waveform:

Severity Level	t1 (=1.67t'1)	t2
1	8 μs	20 μs



Environmental Test:

Test item	Test condition	Requirement
High Temperature Storage	* Temperature : 125±2°C * Time : 1000±2 hours * Test after placing in ambient temperature for 24 hours	* Breakdown voltage change : within ±10% * No mechanical damage
High Temperature Storage	* Temperature : 125±2°C * Time : 1000±2 hours * Test after placing in ambient temperature for 24 hours	* Breakdown voltage change : within ±10% * No mechanical damage
High Temperature Storage	* Temperature : 125±2°C * Time : 1000±2 hours * Test after placing in ambient temperature for 24 hours	* Breakdown voltage change : within ±10% * No mechanical damage
High Temperature Load	* Temperature : 85±2°C * Rated working voltage applied * Time : 1000±2 hours * Test after placing in ambient temperature for 24 hours	* Breakdown voltage change : within ±10% * No mechanical damage
High Temperature Load	* Temperature : 85±2°C * Rated working voltage applied * Time : 1000±2 hours * Test after placing in ambient temperature for 24 hours	* Breakdown voltage change : within ±10% * No mechanical damage

Surface Mount Multilayer Varistors

Product Identification:

MLV	0402	ES	012V	0100	N	T
(1)	(2)	(3)	(4)	(5)	(6)	(7)

(1) Series Code:

MLV – Surface Mount Multilayer Varistor

MVA -- MLV Array

(2) Size Code:

Standard EIA Chip Size

(3) Application Code:

ES – Electro-static Discharge Protection

NA – Normal Surge Protection

HA – High Surge Protection

(4) Max. Working Voltage:

012V – 12 V

(5) Capacitance for ES Series:

0100 – 100 pF

02R5 – 2.5 pF

Peak Current for HA/NA Series: **0100** – 100 A

(6) Capacitance Tolerance for ES Series:

N – ± 30%

P – **Special**

(7) Packaging Code:

T – Tape & Reel

Operating Temperatures:

-55ºC to +85ºC for size 0603 or smaller

-55ºC to +125ºC for size 0805 or larger

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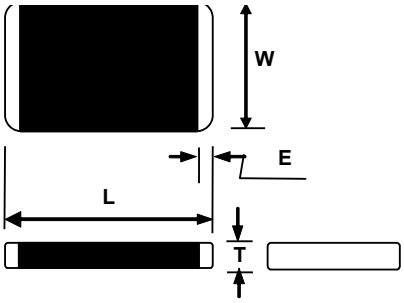
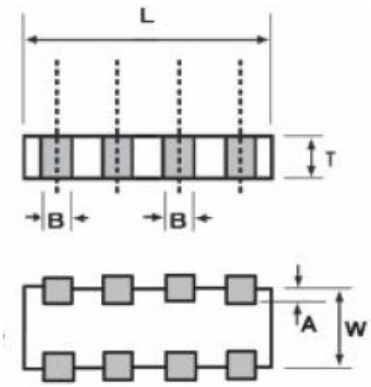
Shape and Dimensions:

MLV Series



Size	L (mm)	W (mm)	T (mm)	E (mm)
0201	0.60 ± 0.03	0.30 ± 0.03	0.30 ± 0.03	0.30 ± 0.03
0402	1.00 ± 0.10	0.50 ± 0.10	0.50 ± 0.10	0.25 ± 0.10
0603	1.60 ± 0.15	0.80 ± 0.15	0.90 max.	0.30 ± 0.10
0805	2.00 ± 0.20	1.25 ± 0.15	1.00 max.	0.30 ± 0.10
1206	3.20 ± 0.20	1.60 ± 0.15	1.20 max.	0.50 ± 0.20
1210	3.20 ± 0.20	2.50 ± 0.20	1.50 max.	0.50 ± 0.20
1812	4.50 ± 0.20	3.20 ± 0.20	2.00 max.	0.60 ± 0.20
2220	5.70 ± 0.20	5.00 ± 0.20	3.00 max.	0.60 ± 0.20

ESD Array



Size	0508	0612
L (mm)	2.00 ± 0.20	3.20 ± 0.20
W (mm)	1.25 ± 0.20	1.60 ± 0.15
T (mm)	0.80 max.	0.95 max.
A (mm)	0.20 ± 0.10	0.20 ± 0.10
B (mm)	0.25 ± 0.05	0.40 ± 0.15

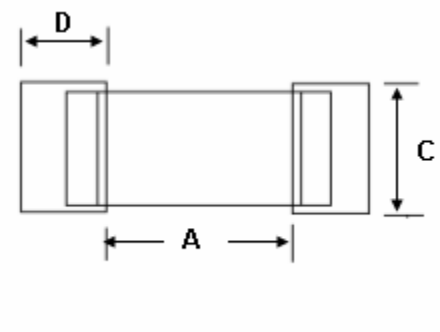
Terms and Definitions:

Term	Definition
Max. Working Voltage	Maximum steady-state DC operating voltage with typical leakage current less than 50 μA at 25°C
Varistor Voltage（BDV）	Breakdown DC voltage measured at current of 1 mA
Max. Clamping Voltage	Maximum peak voltage across the part, measured at a specified pulse current and waveform
Surge Current	Maximum peak current with the specified 8/20 μs waveform without damage
Surge Shift △ V/V	The change of varistor voltage after applying the specified surge current
Energy Absorption	Maximum energy dissipated with a specified 10/1000 μs waveform without damage
Typical Capacitance	Capacitance measured with voltage bias less than 0.5 V_{RMS} at 1 KHz or 1 MHz
Nonlinear Exponentα	α=〔log（$V_{1mA}/V_{0.1mA}$）/ log（$I_{V1mA}/I_{V0.1mA}$）〕
Leakage Current	Typical leakage current at 25 °C〈 50 μA; Maximum leakage 200 μA.
Cut-off Frequency	The frequency of -3 dB insertion loss

Surface Mount Multilayer Varistors

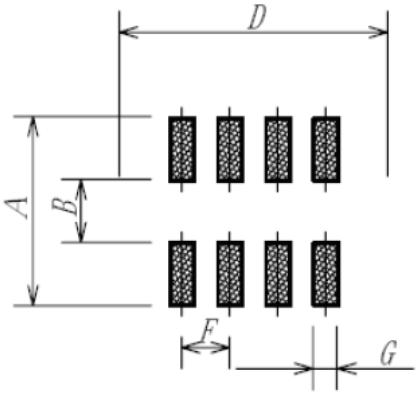
Recommended Land Patterns:

MLV Series



Size	Solder pad layout		
	A (mm)	C (mm)	D (mm)
0201	0.25~0.35	0.20~0.30	0.25~0.35
0402	0.4~0.6	0.5~0.6	0.5~0.7
0603	0.9~1.2	0.6~1.0	0.8~1.2
0805	1.0~1.5	1.2~1.5	1.0~1.4
1206	1.8~2.5	1.2~1.8	1.0~1.4
1210	1.8~2.5	2.2~3.0	1.0~1.4
1812	2.5~3.3	2.8~3.6	1.2~1.8
2220	3.8~4.6	4.8~5.5	1.2~1.8

ESD Array Series



Size	A (mm)	B (mm)	D (mm)	F (mm)	G (mm)
0508	2.10	0.40	2.50	0.50	0.35
0612	2.60	0.80	3.60	0.80	0.50

Surface Mount Multilayer Varistors

Environmental Tests:

No.	Test	Requirement	Test condition	Test reference
1	Soldering heat resistance	BDV change ≤ ±10% No mechanical damage	One dip at 260°C for 5 sec.	MIL-STD-202 Method 210 IEC 60068-2-20
2	Solderability	New solder coverage ≥ 80%	One dip at 255°C for 5 sec. Non-active flux	MIL-STD-202 Method 208 IEC 60068-2-20
3	Maximum surge current	BDV change ≤ ±10% No mechanical damage	100 pulses of 8/20 μs with maximum surge current and 30 sec. interval at 25°C and 30 ~ 65% RH	CECC 42000 IEC 1051-1 Test 4.5
4	Maximum surge energy	BDV change ≤ ±10% No mechanical damage	100 pulses of 10/1000 μs with maximum surge current and 90 sec. interval at 25°C and 30 ~ 65% RH	CECC 42000
5	Thermal cycling	BDV change ≤ ±10% No mechanical damage Leakage current ≤ 200 μA	5 cycles between -40°C and 125ºC with 30 min. dwell time at the temperature extremes and 60 min. dwell time at 25°C	CECC 42000 IEC 60068-2-14
6	Low temperature resistance	BDV change ≤ ±10% No mechanical damage Leakage current ≤ 200 μA	1000 hr at -50°C	IEC 60068-2-1
7	Low temperature load resistance	BDV change ≤ ±10% No mechanical damage Leakage current ≤ 200 μA	1000 hr at -50°C with working voltage applied	IEC 60068-2-1
8	High temperature resistance	BDV change ≤ ±10% No mechanical damage Leakage current ≤ 200 μA	1000 hr at 150°C	MIL-STD-202 Method 108 CECC 42000
9	High temperature load resistance	BDV change ≤ ±10% No mechanical damage Leakage current ≤ 200 μA	1000 hr at 85°C with working voltage applied	CECC 42000
10	Humidity resistance	BDV change ≤ ±10% No mechanical damage Leakage current ≤ 200 μA	500 hr at 40°C and 90 ~ 95% RH	MIL-STD-202 Method 103 IEC 60068-2-3 CECC 42000;
11	Humidity load resistance	BDV change ≤ ±10% No mechanical damage Leakage current ≤ 200 μA	500 hr at 40°C and 90 ~ 95% RH with working voltage applied	MIL-STD-202 Method 103 IEC 60068-2-3 CECC 42000
12	ESD contact test*	Varistor voltage change > 115% working voltage	Contact electrostatic discharge 100 times with 1 second intervals at 8 KV (Level 4) and polarity: +,-	IEC 61000-4-2
13	ESD air test*	Varistor voltage change > 115% working voltage	Air contact electrostatic discharge 100 times with 1 second intervals at 15 KV (Level 4) and polarity:+,-	IEC 61000-4-2

* For ES series only.

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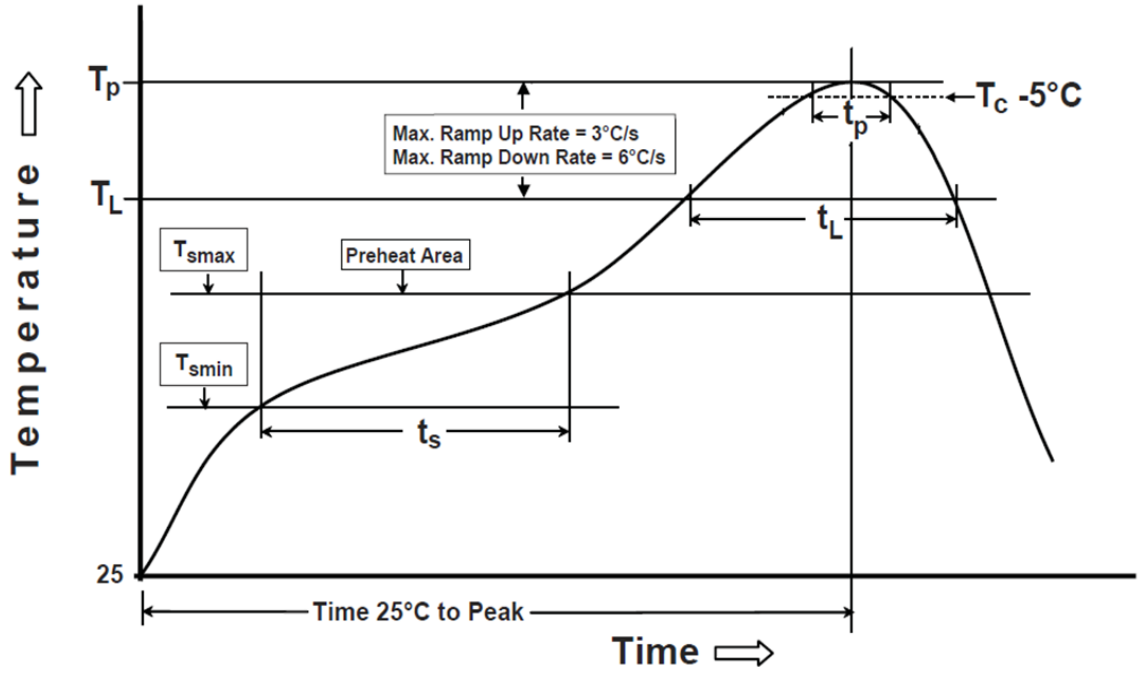
Soldering Temperature Profile:



Profile Feature	Pb-Free Assembly
Preheat/Soak Temperature Min (T_{smin}) Temperature Max(T_{smax}) Time(t_s) from (T_{smin} to T_{smax})	 150°C 200°C 60~120 seconds
Ramp-uprate (T_L to T_p)	3°C/second max.
Liquidous temperature(T_L) Time(t_L) maintained above T_L	217°C 60~150 seconds
Peak package body temperature (T_p)	260°C
Time (t_p)*within 5°C of the specified classification temperature (T_c)	30 seconds *
Ramp-down rate (T_p to T_L)	6°C/second max.
Time 25°C to peak temperature	8 minutes max.
* Tolerance for peak profile temperature (T_p) is defined as a supplier minimum and a user maximum	

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