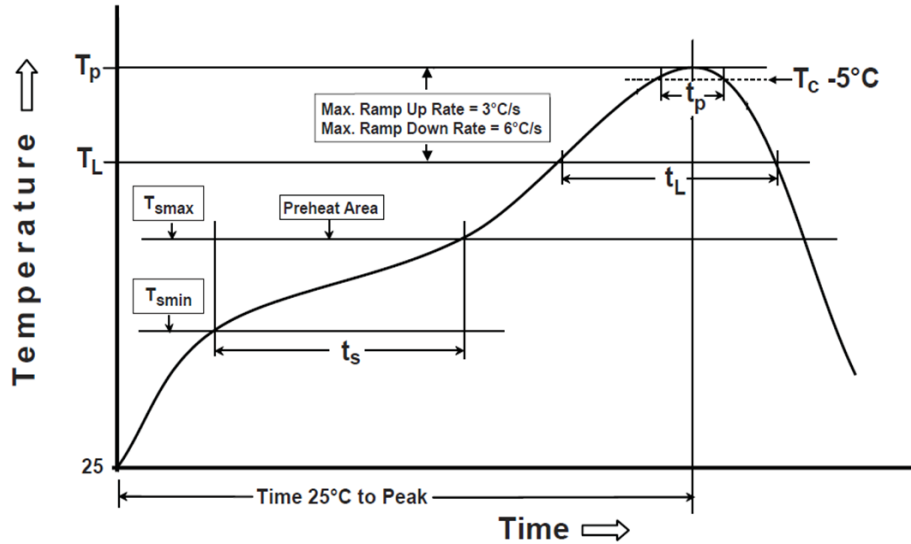


## Surface Mount ESD Suppressors

### Recommended Reflow Soldering Profile:



Profile Feature	Pb-Free Assembly
<b>Preheat/Soak</b>	
Temperature Min ( $T_{smin}$ )	150°C
Temperature Max ( $T_{smax}$ )	200°C
Time ( $t_s$ ) from ( $T_{smin}$ to $T_{smax}$ )	60~120 seconds
Ramp-up rate ( $T_L$ to $T_p$ )	3°C/second max.
Liquidous temperature ( $T_L$ )	217°C
Time ( $t_L$ ) maintained above $T_L$	60~150 seconds
Peak package body temperature ( $T_p$ )	260°C
Time ( $t_p$ )* within 5°C of the specified classification temperature ( $T_c$ )	30 seconds *
Ramp-down rate ( $T_p$ to $T_L$ )	6°C/second max.
Time 25°C to peak temperature	8 minutes max.
* Tolerance for peak profile temperature ( $T_p$ ) is defined as a supplier minimum and a user maximum	

### Recommended Conditions for Hand Soldering:

1. Appropriate temperature (max.) of soldering iron tip/soldering time (max.): 280°C/10s or 350°C/ 3s.
2. Using hot air rework station with tip that can melt the solder on both terminations at the same time is strongly recommended. Do not directly contact the chip termination with the tip of soldering iron

### Disclaimer:

Specifications are subject to change without notice. AEM products are designed for specific applications and should not be used for any purpose (including, without limitation, automotive, aerospace, medical, life-saving applications, or any other application which requires especially high reliability for the prevention of such defect as may directly cause damage to the third party's life, body or property) not expressly set forth in applicable AEM product documentation. It is the customer's responsibility to validate that a particular product with the properties described in the product specification is suitable for use in a particular application. Warranties granted by AEM shall be deemed void for products used for any purpose not expressly set forth in applicable AEM product documentation. AEM shall not be liable for any claims or damages arising out of products used in applications not expressly intended by AEM as set forth in applicable AEM product documentation. The sale and use of AEM products is subject to AEM terms and conditions of sale. Please refer to AEM's website for updated catalog and terms and conditions of sale.

## Surface Mount ESD Suppressors

### GcDiode<sup>®</sup> ESD Suppressors



#### Features:

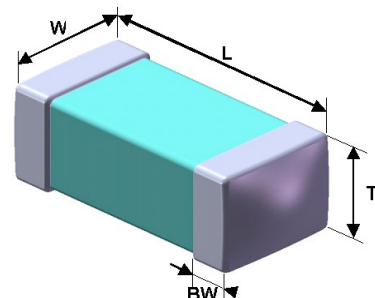
- Glass ceramic monolithic structure
- Ultra low capacitance (0.25 pF typical)
- Low leakage current (<0.1 nA)
- Fast response time (<1 ns)
- Bi-directional flip-chip design
- Low clamping voltage
- Silver termination with nickel and tin plating
- Withstands multiple 8 kV ESD strikes
- 100% lead-free and RoHS compliant

#### Electrical Characteristics:

Characteristic	Value
IEC61000-4-2 Direct Discharge IEC61000-4-2 Air Discharge	Level 4 – 8 kV Level 4 – 15 kV
Trigger Voltage	300 V (typical) (measured per IEC61000-4-2, Level 4, 8 kV)
Clamping Voltage	30 V (typical) (measured per IEC61000-4-2, Level 4, 8 kV)
Response Time	Less than 1 ns
Capacitance (1 GHz)	0.25 pF (typical)
Leakage Current	Less than 0.1 nA (typical) (measured at 14 VDC)
Rated Voltage	14 VDC (max.)
ESD Pulse Withstand	1000 Pulses (typical)

#### Shape and Dimensions:

Size	L	W	T	BW
0402 (1005)	0.039 ± 0.004 (1.00 ± 0.10)	0.020 ± 0.004 (0.51 ± 0.10)	0.020 ± 0.004 (0.51 ± 0.10)	0.010 ± 0.004 (0.25 ± 0.10)
0603 (1608)	0.063 ± 0.006 (1.60 ± 0.15)	0.031 ± 0.006 (0.80 ± 0.15)	0.031 ± 0.006 (0.80 ± 0.15)	0.014 ± 0.006 (0.36 ± 0.15)

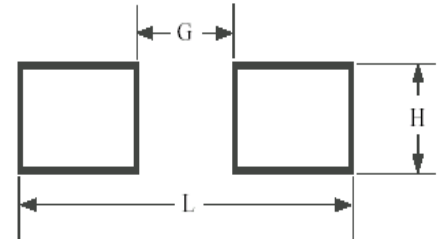


# Surface Mount ESD Suppressors

## GcDiode<sup>®</sup> ESD Suppressors

### Recommended PC Board Land Pattern:

Chip Size	L Inch (mm)	G Inch (mm)	H Inch (mm)
0402 (1005)	0.063 (1.60)	0.016 (0.40)	0.028 (0.70)
0603 (1608)	0.087 (2.20)	0.031 (0.80)	0.039 (1.00)

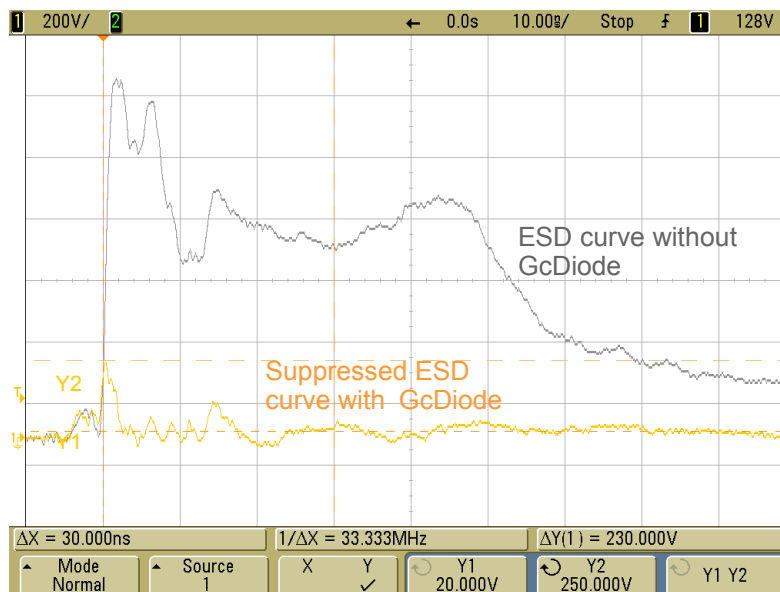


### Product Identification:

ES 0603 V014 C I  
 (1) (2) (3) (4) (5)

- (1) Category code
- (2) Dimension code: L x W (inch)  
 The first two digits - L (length)  
 The last two digits - W (width)
- (3) Rated voltage code: V014 -14 VDC
- (4) Series code
- (5) Package code:  
 T - Tape & Reel  
 B - Bulk

### Representative Test Waveform Per IEC61000-4-2 Level 4, 8kV:



## Surface Mount ESD Suppressors

### GcDiode<sup>®</sup> ESD Suppressors

#### Reliability Tests:

Reliability Test	Test Conditions and Requirements	Test Reference
Flexure Strength	2 mm bend, meet triggering voltage and clamping voltage requirements while being bent, and meet leakage current requirement after bending.	IEC60068-2-21
Solderability	255°C, 5 seconds 90% coverage min.	MIL-STD-202 Method 208
Soldering Heat Resistance	260°C, 10 seconds No mechanical damage Pass ESD test.	MIL-STD-202 Method 210
Thermal Shock	100 cycles between -65°C and +125°C No mechanical damage Pass ESD test	MIL-STD-202 Method 107
Mechanical Vibration	0.4" D.A. or 30 G between 5-3000 Hz No mechanical damage Pass ESD test	MIL-STD-202 Method 204
Mechanical Shock	1500 G, 0.5 ms, half-sine shocks No mechanical damage Pass ESD test	MIL-STD-202 Method 213
Salt Spray	48 hour exposure No excessive corrosion Pass ESD test	MIL-STD-202 Method 101
Moisture Resistance	10 cycles No excessive corrosion Pass ESD test	MIL-STD-202 Method 106
Endurance	85°C, 1000 hours, rated voltage Leakage current less than 100 nA	Refer to AEM QIQ159

#### Packaging Data:

Chip Size	Parts on 7 inch (178 mm) Reel
0402 (1005)	10,000
0603 (1608)	4,000